

## Crystalline Waterproofing Powder Concrete Admixture

## **Description**

**CRYSTAL PW 25** is a hydrophilic crystalline waterproofing admixture designed to enhance the durability and longevity of concrete structures. Utilizing advanced crystal technology, **CRYSTAL PW 25** reacts with cement and water to initiate a catalytic process. This reaction forms a protective crystalline network within the concrete's pores, capillaries, and cracks, significantly reducing permeability.

The long-term reactivity of **CRYSTAL PW 25** endows the concrete with adaptive self-healing properties, effectively countering deterioration and maintaining structural integrity over time. As a Permeability Reducing Admixture for Hydrostatic Conditions (PRAH), it offers superior performance in challenging environments, ensuring robust and reliable waterproofing solutions.

## **Fields of Application**

- Foundations, basements.
- Tunnels and subway systems.
- Pre-cast and shotcrete.
- Water and Wastewater structures.
- Water treatment plant.
- Swimming pools.
- Elevator pits.
- Parking structures.

## **Features and Benefits**

- Protects the concrete against negative and positive water pressure (14 bars).
- Resistant to extreme hydrostatic pressure.
- Highly resistant to corrosive chemicals.
- Provides permanently active waterproofing. During the curing time, it creates insoluble nano structural crystal into the capillary cracks.
- Non toxic. Safely used in water tanks.
- Protects against water, chloride, and sulfate ingress; increases resistance to chemical attacks
- Water vapor permeable. It allows the concrete to breath.
- Easily added to ready-mix truck or central mixer.
- Self-seals hairline cracks up to 0.5 mm.
- It becomes an integral part of the concrete and improves the durability of the concrete.

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- Provides long term protection even though concrete surface is damaged.
- Does not need to any additional waterproofing applications.
- Does not harm for human health and environment.

## **Technical Data**

Content Active chemicals content special cement

Appearance Grey Powder

Specific Gravity 2.7

Bulk Density 1,10 g/cm<sup>3</sup>

VOC None. Hydrostatic resistance 14 bars

Cracks self-sealing Up to 0.5 mm
HS Code 3824.40.00.00.00

## **Application Procedure**

## **Application Method**

### **Dry Batch Operation:**

Add the required quantity of **CRYSTAL PW 25** powder form to the ready-mix truck. Drive the truck under the the batch plant and add 60% of the required water with 150-250 kg the large aggregate. Then mix for 2-3 minutes to ensure the **CRYSTAL PW 25** is distributed evenly throughout the premix. Add the remaining materials to the back of the truck in accordance with standard batching practices and the mix design requirements.

### *Central Mix Operation:*

The aggregates, sand, cementitious materials, and water are to be mixed first in accordance with standard batching practices and the mix design requirements. Add **CRYSTAL PW 25** to water in a large bucket to a ratio of 1:1 until reaching an easily pourable mix. Pour the required amount of mixed **CRYSTAL PW 25** into the truck and mix for at least 5 minutes to ensure an even distribution of the material throughout the concrete mix by taking into consideration the designed w/c ratio. If unsure, consult with Baumerk technical team.

# Admixtures

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## **Precast Batch Plant:**

Add the **CRYSTAL PW 25** to the aggregate and sand mix for 3 minutes before adding cement & water.

**Note**: CRYSTAL PW 25 is compatible with all cement types, supplementary cementitious materials, admixtures, and fibers. A concrete trial mix is necessary to determine the actual plastic properties.

## Dosage

**CRYSTAL PW 25** is added 0,8-1,0 % by weight of cement. For assistance in determining the appropriate dosage rate and additional information, please consult a Baumerk representative.

## Packaging

CRYSTAL PW 25 is available in 20 kg kraft bags or 25 kg metal pail

#### Shelf Life

12 months in original, unopened package.

#### Storage

Store in dry area between +5°C and +35°C. Protect from heat, freezing and direct sunlight.

#### Cautions / Limitations

- Water/Cement ratio should be ≤ 0,55.
- It may be harmful with skin contact.
- Do not apply in freezing conditions or during precipitation.
- Protect applied materials from rain, freezing, foot traffic and continuous high humidity until completely dry.
- Do not use when air and surface temperatures are below +5°C and above +35°C.

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## **Health and Safety**

**Warning!** Cause eye and skin irritation. If eye or skin contact, get immediate medical attention. If swallowed, do not induce vomiting. Call a physician or poison control center. Never give anything by mouth to an unconscious person.

Wash hands thoroughly after handling. Wear protective clothing, gloves, eye and face protection. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse. Dispose of unused, contents, container and other contaminated wastes in accordance with local, state, federal and provincial regulations.

Keep container closed when not in use. Keep out of the reach of children.

**Limited Warranty:** This product is subject to a written limited warranty which can be obtained free of charge from BAUMERK Company. Please contact with technical service department for further information and support.

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#### **2184-CPR-0218 DOP NO: 0934-204** EN 934-2:2009+A1:2012

CRYSTAL PW 25

Harç ve Betonlarda Kullanılan Kristalize Esaslı Katkı Su Geçrimsizlik Katkıları , Çizelge 9 Crystalline Based Additive Used in Mortar and Concrete Waterproofing Additives, Table 9

Waterproofing Additives, Table 9	
Capillary Water Absorption Kılcal Su Emme	After 7 days of cure, for 7 days of experiment; trial concrete, maximum 50% of the witness concrete; After 90 days of cure, for 28 days of experiment; trial concrete, maximum 60% of the witness concrete 7 günlük kürden sonra, 7 günlük deney için; deneme betonu, şahit betonun en çok % 50'si; 90 günlük kürden sonra, 28 günlük deney için; deneme betonu, şahit betonun en çok %60'1
Compressive Strength Basınç Dayanımı	In 28 days, the trial concrete is at least 85% of the witness concrete.  28 günde, deneme betonu, şahit betonun en az % 85'i
Amount of Air in Fresh Concrete Taze Betondaki Hava miktarı	Unless otherwise specified by the manufacturer, The trial concrete is at most 2% higher than the witness concrete by volume. Üretici tarafından aksi belirtilmedikçe, deneme betonu, şahit betonun hacimce en çok % 2 üzerinde
Highest Chlorine Content En Yüksek Klor Muhtevası	%0,08
Highest Alkali Content En Yüksek Alkali Muhtevası	%10,6
Dangerous materials Tehlikeli Maddeler	Does Not Contain Any Hazardous Substances Herhangi Bir Tehlikeli Madde İçermez



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